
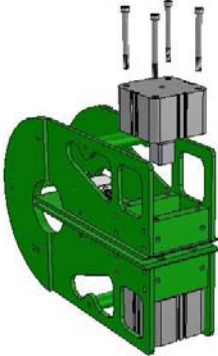
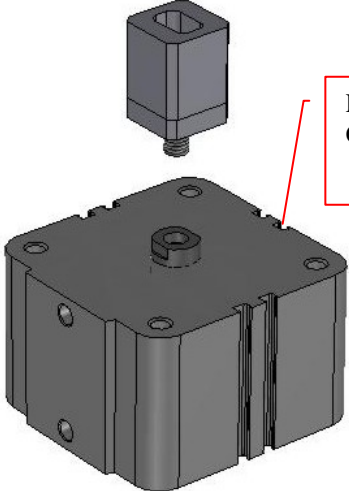


Date: September 22, 2008 **TN 92208-1**

Subject: Shimming Flattener Die
Models: StripLOK™ Joiner All Models
Scope: Procedure to shim Flattener Die

	<p>The flattener die is located on the top cylinder (shorter of the two cylinders) of the machine.</p> <p>Disconnect the two airlines from the fittings on the back of the cylinder. The fittings are push-n-lok style fittings. To remove the lines first push in the and then hold the ring down and pull out the air line.</p>
	<p>Remove the four M8 x 90mm hold down bolts and remove the cylinder from the machine as shown.</p> <p>Hold the flattener die in a vise and using a wrench on the rod flats turn the cylinder rod and remove the Flattener die from the cylinder.</p>
 <div style="border: 1px solid red; padding: 2px; display: inline-block; margin-left: 100px; margin-top: 10px;"> Front of Cylinder </div>	<p>Add 3 shims to the existing shim pack on the flattener die.</p> <p>Install Flattener back onto the cylinder rod and tighten.</p> <p>Turn the complete assembly to align the flattener as shown.</p> <p>Mount Cylinder back onto the frame and connect airlines.</p>